FORM 4

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington,	D.C.	20549

Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b).

STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP

OMB APPROVAL OMB Number: Estimated average burden hours per response: 0.5

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934 or Section 30(h) of the Investment Company Act of 1940

1. Name and Address of Reporting Person* Robey Brian L															neck all appl Direct	or		10% Ov	vner		
(Last) (First) (Middle) 9924 WEST 74TH STREET						3. Date of Earliest Transaction (Month/Day/Year) 11/13/2006										X Officer (give title below) Other (specify below) VP & Gen. Mgr. Drug Delivery					
(Street) EDEN P (City)	EDEN PRAIRIE MN 55344					4. If Amendment, Date of Original Filed (Month/Day/Year)										6. Individual or Joint/Group Filing (Check Applicable Line) X Form filed by One Reporting Person Form filed by More than One Reporting Person					
		Tab	le I - Nor	-Deriv	/ative	e Sec	curiti	es A	cqui	ired, I	Disp	osed (of, oı	Ber	neficia	lly Owne	d				
1. Title of Security (Instr. 3) 2. Trans. Date (Month/I						Day/Year) if		2A. Deemed Execution Date if any (Month/Day/Ye		Code (ction Dispose		rities Acquired (A) ed Of (D) (Instr. 3,		Benefic Owned	es ially Following	6. Owners Form: Dir (D) or Ind (I) (Instr.	n: Direct or Indirect nstr. 4)	7. Nature of Indirect Beneficial Ownership	
								Ī	Code	v	Amount	:	(A) or (D)	Price	Reporte Transac (Instr. 3	tion(s)			(Instr. 4)		
Common Stock			11/1	3/2006					A		1,25	0	A	\$0	8	,250		D			
		Т	able II - I									sed of				/ Owned					
1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	Date (Month/Day/Year)	3A. Deeme Execution if any (Month/Day	d Date,	4. Transa	ransaction ode (Instr.		5. Number		6. Date Exerc Expiration Da (Month/Day/Y		ole and	7. Title and Amo of Securities Underlying Derivative Secur (Instr. 3 and 4)		Amount s Security	8. Price of Derivative Security (Instr. 5)	9. Number derivative Securities Beneficial Owned Following Reported Transactic (Instr. 4)	ly	Ownership Form: Direct (D) or Indirect (I) (Instr. 4	11. Nature of Indirect Beneficial Ownership (Instr. 4)	
					Code	v	(A)	(D)	Date Exe	e rcisable		piration te	Title		Amount or Number of Shares						
Stock Option (Right to Buy)	\$39.97									(1)	05	/16/2012	Comi		12,500		12,500)	D		
Stock Option (Right to Buy)	\$39.97									(2)	05	/16/2012	Comi		7,500		7,500		D		
Stock Option (Right to	\$39.13									(3)	11.	/14/2012	Comi		3,500		3,500		D		

Explanation of Responses:

- 1. Originally granted 12,500 shares on 05/16/2005, which are exercisable in annual increments of 2,500 shares each commencing 05/16/2006.
- $2.\ Originally\ granted\ 7,500\ shares\ on\ 05/16/2005,\ which\ are\ exercisable\ in\ annual\ increments\ of\ 1,500\ shares\ each\ commencing\ 05/16/2006.$
- 3. Originally granted 3,500 shares on 11/14/2005, which are exercisable in annual increments of 700 shares each commencing 11/14/2006.

Remarks:

/s/ Brian L. Robey by Philip D. 11/14/2006 Ankeny pursuant to power of attorney previously filed.

** Signature of Reporting Person Date

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

- * If the form is filed by more than one reporting person, see Instruction 4 (b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB Number.